

BELT INSTALLATION: CHECKLIST



888-291-5450 | salesteam@VBeltSupply.com

- 1) Disconnect and lock out power source. Observe all safety procedures.
- 2) Remove belt guard
- 3) Loosen motor mounts
- 4) Shorten center distance
- 5) Remove old belts
- 6) Inspect belt wear patterns for possible troubleshooting
- 7) Inspect and clean drive elements-bearings, shafts, etc.
- 8) Inspect sheave grooves for wear - replace if necessary
- 9) Preliminary sheave alignment
- 10) Identify proper replacement belts
- 11) Install new belts
- 12) Tension belts
- 13) Final sheave alignment
- 14) Replace guard
- 15) Start drive (look & listen)
- 16) Re-tension after 24 hours

Disclaimer: V-Belt installation varies by application, please consult your owners manual before installation. This checklist is is meant to be used as a reference for standard v-belt installation only. V-Belt Global Supply does not accept responsibility for improperly installed V-Belts.